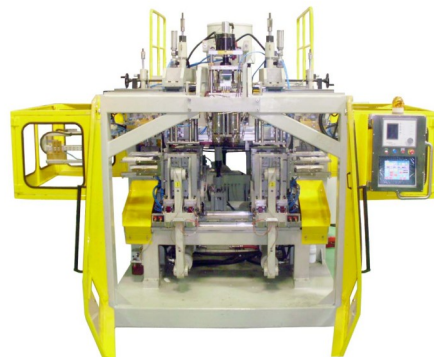




TL3000DC



Technical data	UNIT	PE
Max capacity of container	CC (ml)	3,000
Quantity of clamping station	Station	2
Dry cycle time	Sec.	4.0
Screw diameter, L/D	Mm.	80/22
Screw speed	Rpm	10-80
Plasticizing capacity (virgin mat.)	Kg/Hour	120
Drive system for screw (inverter)	HP / KW	40/30
Barrel heater / Barrel cooling (blower)	Zone	4
Max. Die Dia. (double head)	mm	76
Hydraulic drive motor power	HP / KW	20/15
Hydraulic oil filling in Hyd. Tank	Liter	350
Volume of hydraulic Accumulator	Liter	35
Max. mould dimension (W/H)	mm	380/440
Min. mould thickness (Max. close)	mm	2 X 125 (250)
Mould clamping stroke	mm	250
Daylight open (Max. open)	mm	500
Mould clamping force	Ton	12
Clamping design	-	Tiebarless with toggle system
Parison cutting system	-	Hot / Cold
Calibrator system (top blow)	-	Hydraulic
Air pressure requirement	Kg/cm2	5-7
Air consumption requirement	Liter/Min	1,600
Machine Width	Meter	3.85
Machine Length	Meter	4.91
Machine Height	Meter	3.08
Net weight of machine	KG	10,940
Max installation of electric power	KW	70.50
Average electric consumption	KW	56.50

THE ABOVE SPECIFICATION ARE SUBJECT TO CHANGE FOR IMPROEVMENT WITHOUT PRIOR NOTICE

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