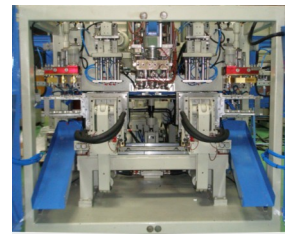




TL2000DC



Technical data

UNIT

PE

Max capacity of container	CC (ml)	2,000
Quantity of clamping station	Station	2
Dry cycle time	Sec.	3.0
Screw diameter	mm/Ratio	60/22
Screw speed	Rpm	10-80
Plasticizing capacity (Virgin Mat.)	Kg/Hour	48-50
Drive system for screw (INV)	HP / KW / HZ	20 / 15 / 60
Barrel heater / Barrel cooling (blower)	Zone	3
Max. Die Dia.(single head)	mm	120
Hydraulic drive motor power	HP / KW	15 / 11
Hydraulic oil filling in Hyd. Tank	Liter	260
Volume of hydraulic Accumulator	Liter	35
Max. mould dimension (W/H)	mm	320/380
Min. mould thickness (Max. close)	mm	80 X 2 (160)
Mould clamping stroke	mm	200
Daylight open (Max. open)	mm	360
Mould clamping force	Ton	5.5
Clamping model	-	TIEBARLESS
Parison cutting system	-	Hot /Cold
Calibrator system	-	Hydraulic
Cooling tower water requirement (Heat exchanger, Hopper base)	Liter/Min	96
Chiller water requirement (Mold, Blow pin))	Liter/Min	50
Air pressure requirement	Kg/cm2	5-7
Air consumption requirement	Liter/Min	880
Max installation of electric power	KW	42
Average electric consumption	KW	32
Machine Width	Meter	2.16
Machine Length	Meter	4.11
Machine Height	Meter	2.60
Net weight of machine	KG	8,000

THE ABOVE SPECIFICATION ARE SUBJECT TO CHANGE FOR IMPROEVMENT WITHOUT PRIOR NOTICE

SINCO TECHNOLOGY CO.,LTD.

76 MOO 3 BUANGBON, NONGSUAE, PATHUMTHANI 12170

TEL : 66 02 905 6880-5 FAX : 66 02 905 4909

Website : www.sinco.co.th

E-MAIL : sinco@ksc.th.com

: sales@sinco.co.th