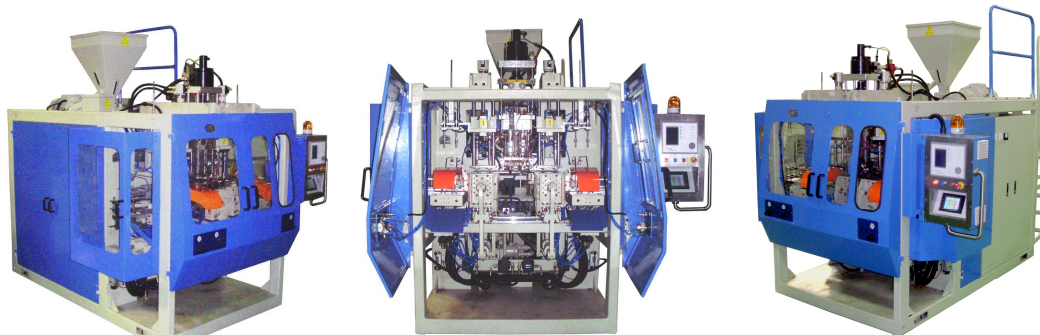




TL750DC

Technical data

	UNIT	PE	PVC
Max capacity of container	CC (ml)	1,000	1,000
Quantity of clamping station	Station	2	2
Dry cycle time	Sec.	3.0	3.0
Screw diameter	mm/Ratio	52/22	52/22
Screw speed	Rpm	10-80	10-80
Plasticizing capacity	Kg/Hour	28-30	40-45
Drive system for screw (INV)	HP / KW / HZ	20 / 15 / 60	25 / 18.75 / 60
Barrel heater / Barrel cooling (blower)	Zone	3	3
Max. Die Dia.(single head)	mm	75	58
Hydraulic drive motor power	HP / KW	15 / 11	15 / 11
Hydraulic oil filling in Hyd. Tank	Liter	185	185
Volume of hydraulic Accumulator	Liter	20	20
Max. mould dimension (W/H)	mm	250/285	250/285
Min. mould thickness (Max. close)	mm	67.5 X 2 (135)	67.5 X 2 (135)
Daylight open (Max. open)	mm	285	285
Mould clamping force	Ton	2.5	2.5
Clamping type	-	Tiebarless	
Parison cutting system	-	Hot /Cold	Cold
Calibrator system	-	Hydraulic	Hydraulic
Air pressure requirement	Kg/cm2	5-7	5-7
Air consumption requirement	Liter/Min	450	450
Machine Width	Meter	1.80	1.80
Machine Length	Meter	3.50	3.50
Machine Height	Meter	2.30	2.30
Net weight of machine	KG	2,650	2,650
Max installation of electric power	KW	32	37
Average electric consumption	KW	25	29

THE ABOVE SPECIFICATION ARE SUBJECT TO CHANGE FOR IMPROEVMENT WITHOUT PRIOR NOTICE

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