



20 L



TECHNICAL DATA

UNIT	PE
Max capacity of container	Liters 30
Quantity of clamping station	Station 1
Dry cycle time	Sec. 6
Screw diameter	mm/Ratio 90/22
Screw speed	Rpm 10-80
Drive system for screw (INV)	Hp/Kw 50/37
Heater (barrel + Diehead)	Zone 6
Volume of material per one shot (FIFO)	Kg/shot 3
Maximum Die diameter	mm 185
Hydraulic drive motor power	HP/KW 20/15
Hydraulic oil filling in HYD tank	liters 225
Volume of hydraulic accumulator	Liters 35
Max. Mold dimensions (W / H)	mm 435/750
Min. mold thickness	mm 225 X 2 (450)
Mold clamping stroke	mm 500
Daylight open (max open)	mm 950
Mold clamping force	Ton 15
Product take off	- Hydraulic Motor (Clipper)
Calibrator system (Bottom Blow)	- Air
Cooling tower water requirement (Heat exchanger, Hopper base)	Liter/Min 130
Chiller water requirement (Mold,)	Liter/Min 80
Air pressure requirement	Kg/cm ² 7-10
Air consumption requirement	Liter/Min 1200
Max installation of electric power	Kw 76.59
Average electric consumption	Kw 61.27
Machine Height	Meter N/A
Machine Length	Meter N/A
Machine Width	Meter N/A
Net weight of machine (Approx)	Kg 12,000

THE ABOVE SPECIFICATION ARE SUBJECT TO CHANGE FOR IMPROEVMENT WITHOUT PRIOR NOTICE

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